

## Maintenance Schedule

This maintenance schedule is subject to the required film build being achieved as per the specification sheet for Action HVAC-R.

A documented routine wash down with fresh water is required on coils, fins and cabinets every six weeks or in coastal locations as often as required to prevent salt build up.

HVAC-R contractor to inspect the units every 6 to 12 months in line with their usual servicing intervals. At these inspections Action HVAC-R to be reapplied on sharp edges or areas where corrosion has appeared due to insufficient film build or damage to the coating.

During contractor maintenance/servicing if there is a requirement to remove the lid or sides of the cabinet, once reassembled the lid edge and any screws must be recoated with Action HVAC-R.

Regardless of the HVAC-R contract servicing intervals a full inspection and rinse down is required at 12 months after the initial coating of the units.

After 24 months the HVAC-R contractor to wash down the unit with fresh water and reapply the coating as per the specification sheet.

Records must be kept of the maintenance history and must be available for inspection by Action Corrosion Pty Ltd.

**VERY IMPORTANT:** Coil and fin treatment see spec sheet. Where copper coil meets aluminum fin, a minimum film build of 55 microns must be achieved to reduce the effects of galvanic corrosion through the contact of dissimilar metals. Please see engineers report in independent testing section.

As per the specification sheet, the specified film builds must be achieved for corrosion and vermin protection.

Please note there are many sharp edges on the cabinets, coils and fins of an air conditioning unit. In some instances it is impossible to achieve the desired film build on a sharp edge. Whilst Action HVAC-R will give excellent overall corrosion and vermin protection over time these sharp edges may have small traces of corrosion evident. The HVAC-R contractor will be provided with Action Gel, our rust remover, to remove these small areas of rust so a reapplication of the Action HVAC-R can be applied.

#### Warranty Claims

Within 12 months of application.

Subject to approval from Action Corrosion Pty Ltd, warranty claims will be reimbursed in the form of new product only. The cost of the application of the previous product will not be covered.