

# ACTION CLEAR™

## Specification Sheet

Application Method	Number of Coates	Coating Thickness
Brushed On with Paint Brush	Apply 2 heavy coats. Allow 20 - 30 minutes between coats.	A minimum dry film thickness of 55 - 75 microns must be achieved
Sprayed with HVLP Gun or Spray Gun.	Apply 3 heavy coats. Allow 15 – 30 minutes between coats.	A minimum dry film thickness of 55 - 75 microns must be achieved.
Applied with Aerosol	Apply 2-3 heavy coats (Apply 3 coats if surface is exposed to extreme conditions, ie. coastal area). Allow 15 -30 minutes between coats.	A minimum dry film thickness of 55 - 75 microns must be achieved.

Before using spray gun, run general purpose thinners or acetone through the lines. Repeat the process after treatment to clean the lines and spray gun.

PLEASE NOTE: Before applying Action Clear Top Coat product on pre-rusted surfaces, always clean the surface by wiping down with general purpose thinners to remove grease, dirt, oil and impurities leaving a clean dry surface.

If rust is present, it should be removed before applying Action Clear Top Coat. For best results use a wire brush to remove rust flakes. Then apply Action Gel to remove remaining rust and restore the metal surface. Finally wipe down with general purpose thinners before applying the Action Clear Top Coat.

Before the use of Action Clear Top Coat, a test should be undertaken on an inconspicuous area to ensure the desired result.

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